

## PC2

## PC2 (Melamine) - PROMATCH

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### FEATURES

- Based on a durable 1k melamine resin system
- High opacity with anti-scuff additives
- Fast drying for speedy production schedules
- Hardwearing with good adhesion & marr resistance

### USES

Interior furniture & joinery.

### TOPCOAT

PC2-6-AA000-005	PC2 (Melamine) Promatch
PC2-6-AA0ME-005	PC2 (Melamine) Promatch METALLIC
PC2-6-AS000-005	PC2 (Melamine) Promatch SPECIAL
PC2-6-BL000-005	PC2 (Melamine) Black Top Coat
PC2-6-WH000-005	PC2 (Melamine) White Top Coat

### BASECOAT

PC2-7-10320-005	PC2 MDF Primer (Melamine) WHITE
PC2-7-BL010-005	PC2 MDF Primer (Melamine) BLACK
PC2-7-CH010-005	PC2 MDF Primer (Melamine) CHARCOAL
PC2-7-GR010-005	PC2 MDF Primer (Melamine) GREY

### THINNER FOR SYSTEM

CL2-9-TH031-005	No 31 Anti Bloom Retarding Thinners
PCT-9-TH000-005	PCT Pre-Catalysed Thinners

### CLEANER FOR EQUIPMENT

CL2-9-TH020-005	ISF Spray Gun & Brush Cleaner
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### APPLICATION EQUIPMENT

Conventional airless / airmix or HVLP spray equipment.

### APPLICATION

Thin with PCT Thinners as required up to a maximum of 10% by volume. Apply a light coat of PC2 Primer, allow to dry, de-nib. Apply another coat of PC2 Primer as nessessary. Then, after a further de-nib, apply a full even coat of PC2 Top Coat. Allow to dry overnight prior to packing. Coverage may vary according to shade chosen. For example a Grey or Beige will cover better than a Red or Yellow.

### FURTHER INFORMATION

Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Maximum 2 coats in any 8 hours.

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
6-9 Sq.m/lt	20 mins	60 mins	7 Days	N/A	N/A	12 months	1, 5 & 25lt

