

PC2C **PC2 (Melamine) - CLEAR** **Page 1 of 1**

- FEATURES**
- High quality melamine resin based formulation
 - High solids (for a pre-cat) reduces number of required coats
 - Quick drying with good flow & marr resistance properties
 - PC2 Sealer may be used under our AC Systems

USES Interior joinery & furniture.

TOPCOAT	PC2-3-CL010-005	PC2 (Melamine) Clear 10% Sheen
	PC2-3-CL025-005	PC2 (Melamine) Clear 25% Sheen
	PC2-3-CL035-005	PC2 (Melamine) Clear 35% Sheen
	PC2-3-CL050-005	PC2 (Melamine) Clear 50% Sheen
	PC2-3-CL090-005	PC2 (Melamine) Clear 90% Sheen

BASECOAT	PC2-4-SE010-005	PC2 (Melamine) Clear Sanding Sealer
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THINNER FOR SYSTEM	CL2-9-TH031-005	No 31 Anti Bloom Retarding Thinners
	PCT-9-TH000-005	PCT Pre-Catalysed Thinners
	PCT-9-TH010-005	PCT Fast Dry Thinners

CLEANER FOR EQUIPMENT	CL2-9-TH020-005	ISF Spray Gun & Brush Cleaner
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APPLICATION EQUIPMENT Conventional airless / airmix or HVLP spray equipment.

APPLICATION Thin with PCT Thinners as required up to a maximum of 10% by volume. Apply a light coat of PC2 Sealer, allow to dry & de-nib. Apply another sealer coat as necessary. Then after a further de-nib, apply a full even wet coat of PC2 Clear Top Coat & allow to dry. For colour shading PC2 may be tinted with 'ISF 300 Range Woodstain', up to a maximum 5% by volume.

FURTHER INFORMATION Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. PC2 lacquer may be used Coat on Coat.

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.



Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack Size
6-9 Sq.m/lt	20 mins	60 mins	7 Days	N/A	N/A	12 months	5 & 25lt

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